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Applying Permalac Over Steel

Permalac is great choice for applying over mild steel and brushed stainless. It can be applied over mill scale and even some flash rust without major difficulties.

The application procedure is simple. Clean the substrate with acetone or lacquer thinner such as Peacock #69. Once that is done, spray a single wet coat with a mix of 50% Permalac and 50% thinner. Thinning the Permalac this way allows it fully penetrate the surface and seal to the metal. Let dry for one hour and apply another coat of Permalac, for this coat repeat the mix of 50% Permalac and 50% thinner. Wait 60 minutes and apply 2 more coats coat with a mix ratio of 80% Permalac and 20% thinner. Your work will be touch dry within 20 minutes, however you should give it at least 24 hours before packing or putting it into heavy use.

If you have any more questions, or need more information call Peacock Laboratories at 215-729-4400 or email sales@peacocklabs.com.